

## Certificate of Conformity of Factory Production Control

This certificate is issued to:

Manufacturer: **V-K Teräsrakenne Oy**  
**Verkkokarintie 533,**  
**27100 Eurajoki, Finland**

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product:

### **Steel Constructions and Components**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

#### **EN 1090-1:2009/A1:2011**


#### **Execution of steel structures and aluminium structures - Part 1: Requirements for conformity assessment of structural components**

under system 2+ are applied and that the factory production controls fulfil all the prescribed requirements set out above.

The attached Schedule, of the same date, details the manufacturing location(s), harmonised product standard and product parameters and shall form a part of this certificate.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Certificate No: 2814/CPR/ PRJ11100407398/1  
Original Approval: 10 September 2014  
Current Certificate: 06 July 2023  
Expiry Date: 09 September 2026  
LRQA Notified Body Number: 2814

  
C.Pohl TQM on behalf of LRQA Verification B.V.

Certificate of Conformity of Factory Production Control No:  
2814/CPR/ PRJ11100407398/1

Manufacturer: **V-K Teräsrakenne Oy**

**Manufacturing Location and Products :**  
Verkkokarintie 533,  
27100 Eurajoki, Finland

**Standard, Grade and Size :**  
Structural Steels EN 1090-2:2018  
EXC 3

Structural steelwork construction  
components and/or kits for use in buildings  
and civil engineering works

**Parent material groups**  
1.1 – 1.4, 2.1, 8.1 – 10.1


**Welding and allied processes (ISO 4063)**  
111, 135, 136, 141, 783

**Responsible Welding Coordinator (s)**  
Juha Tammelin  
Jarno Rajala

**Qualification as per ISO 14731**  
IWS, FI 01663, 04.03.2013 Level C  
Adequate technical knowledge - Basic level

**CE marking method:** 3a

Schedule Issue: 01  
Date of Schedule Issue: 06 July 2023  
LRQA Notified Body Number 2814

  
C.Pohl TQM on behalf of LRQA Verification B.V.

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